

Model 4920, 4930, 4950  
File Number: E464624

COMPANY

3M COMPANY  
INDUSTRIAL ADHESIVES & TAPES DIV  
3M CENTER  
BLDG 230-3G-07  
SAINT PAUL, MN 55144-1001 United States

MODEL INFO

4920, 4930, 4950

| SIGN ACCESSORIES          | VALUE                      |
|---------------------------|----------------------------|
| Application               | General Use Non-Electrical |
| Environmental Suitability | Wet, Damp or Dry Location  |

| GENERAL                         |                       |                             |                        |
|---------------------------------|-----------------------|-----------------------------|------------------------|
| Surface                         | Static Strength (psi) | Dynamic Bond Strength (psi) | Max Adhesive Temp (°C) |
| Acrylonitrile butadiene styrene | --                    | 10                          | 75                     |
| Polycarbonate                   | --                    | 10                          | 75                     |
| Aluminum                        | --                    | 10                          | 110                    |
| Galvanized steel                | --                    | 10                          | 110                    |
| Enameled steel                  | --                    | 10                          | 110                    |
| Stainless steel                 | --                    | 10                          | 110                    |
| Rigid polyvinyl chloride        | --                    | 10                          | 75                     |
| Glass/Epoxy (Grade G-10, FR-4)  | --                    | 10                          | 110                    |
| Ceramic                         | --                    | 10                          | 110                    |
| Polybutylene Terephthalate      | --                    | 10                          | 90                     |
| Acrylic                         | --                    | 10                          | 90                     |

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